



## Replacement Parts Price List



Elements need replacing when contamination occurs, breakage or age. An element is identified by the kiln model, voltage and serial number. Prior to ordering, check the kiln model tag and note the kiln model, serial number, voltage and the placement of the element. Element orders ship with elements, pins and high temp connectors.

The Serial Tag is located on the front, side or back of the electrical box.

### Heating Elements – Pottery & Heat-Treating Kilns

12 Volt Models	Voltage	Wall	Lid	Price/EA
HB64E	120	1		\$42.00
HotBox E	120	1		42.00
HB84E	120	1		42.00
HB86E	120	1		42.00
HB89E	120	2		42.00
DOLL E / TEST E	120	2		42.00
129E	120	2		42.00
1214-120E	120	2		42.00
1214 RAKU	120	2		42.00
TRAVELER	120	2	1	42.00
129FLE	120	2		42.00
139FLE	120	2		42.00

240/208 Volt Models	Voltage	Wall	Lid	Price/EA
1214FLE	240/208	2		\$44.00
149FLE	240/208	2		44.00
1414FLE	240/208	2		58.00
1818FLE	240/208	2		58.00
1823FLE	240/208	2		58.00
1214HE	240/208	2		58.00
1414HE	240/208	2		58.00
Freedom 1414HE	240/208	2		58.00
SQ169HE	240/208	2		58.00
1823E RAKU	240/208	4 (5 elements if 3 phase)		44.00
TopHat 189E	240/208	2	1	44.00
1818E	240/208	4		44.00
1818HE	240/208	4		44.00
MAS1818HE	240/208	4		44.00
DM1818HE	240/208	4	1	44.00
1823E	240/208	4		44.00
	4 1/2" ring	1		58.00
DM1823HE	240/208	4	1	44.00
	4 1/2" ring	1		58.00
Freedom 1823HE	240/208	4		44.00
	4 1/2" ring	1		58.00
MAS1823HE	240/208	4		44.00
1827E	240/208	6		44.00
1827HE	240/208	6		44.00

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## Heating Elements – Pottery & Heat-Treating Kilns

240/208 Volt Models	Voltage	Top	Bottom	Center	Lid	Price/EA
TopHat 239E	240/208	1	1		1	\$64.00
TopHat 2314E	240/208	1	1	1	1	64.00
2318E	240/208	1	1	2		64.00
2318HE	240/208	1	1	2		64.00
DM2318HE	240/208	1	1	2	1	64.00
2323E	240/208	1	1	3		64.00
2323HE	240/208	1	1	3		64.00
DM2323HE	240/208	1	1	3	1	64.00
Freedom 2323HE	240/208	1	1	3		64.00
MAS2323HE	240/208	1	1	3		64.00
2327E	240/208	1	1	4		64.00
2327HE	240/208	1	1	4		64.00
DM2327HE	240/208	1	1	4	1	64.00
Freedom 2327HE	240/208	1	1	4		64.00
MAS2327HE	240/208	1	1	4		64.00
2331HE	240/208	1	1	5		64.00
TOPHAT 289E	240/208	1	1		1	64.00
TOPHAT 2814E	240/208	1	1	1	1	64.00
2818E	240/208	1	1	2		64.00
2818HE	240/208	1	1	2		64.00
DM2818HE	240/208	1	1	2	1	64.00
2823HE	240/208	1	1	3		64.00
DM2823HE	240/208	1	1	3	1	64.00
Freedom 2823HE	240/208	1	1	3		64.00
MAS2823HE	240/208	1	1	3		64.00
2827E	240/208	1	1	4		64.00
2827HE	240/208	1	1	4		64.00
DM2827HE	240/208	1	1	4	1	64.00
Freedom 2827HE	240/208	1	1	4		64.00
MAS2827HE	240/208	1	1	4		64.00
TOPHAT 2827HE	240/208	1	1	4	1	64.00
2831HE	240/208	1	1	5		64.00
2018E	240/208	1	1	2		64.00
2018HE	240/208	1	1	2		64.00
2023HE	240/208	1	1	3		64.00
DM2023HE	240/208	1	1	3	1	64.00
2027E	240/208	1	1	4		64.00
2027HE	240/208	1	1	4		64.00
2518E	240/208	1	1	2		64.00
2518HE	240/208	1	1	2		64.00
2523E	240/208	1	1	3		64.00
2523HE	240/208	1	1	3		64.00
DM2523HE	240/208	1	1	3	1	64.00
2527E	240/208	1	1	4		64.00

## Heating Elements – Pottery & Heat-Treating Kilns

240/208 Volt Models	Voltage	Top	Bottom	Center	Lid	Price/EA
2527HE	240	1	1	4		\$64.00
	208	3		3		64.00
#1, 4, 6			#2, 3, 5			
Freedom 2527HE	240	1	1	4		64.00
	208	3		3		64.00
#1, 4, 6			#2, 3, 5			
2531HE	240	1	1	5		64.00
	208	3		4		64.00
#1, 4, 7			#2, 3, 5, 6			
3018	240/208	1	1	2		64.00
3018HE	240/208	1	1	2		64.00
DM3018HE	240/208	1	1	2	1	64.00
3023HE	240/208	1	1	3		64.00
DM3023HE	240/208	1	1	3		64.00
3027E	240/208	3		3		64.00
		#1, 4, 6		#2, 3, 5		
3027HE	240/208	3		3		64.00
		#1, 4, 6		#2, 3, 5		
3031HE	240/208	3		3		64.00
		#1, 4, 7		#2, 3, 5, 6		

Serial number **REQUIRED** at the time of order.

240/208 Volt Models	Voltage	Wall	Door	Floor	Price/EA
FL4.5E	240/208	5			\$66.00
FL5.5E	240/208	5			66.00
FL8E	240/208	4	2		66.00
FL10E / FL10E CAR	240/208	7	2		66.00
FL12E / FL12E CAR	240/208	7	2		66.00
FL17E / FL17E CAR	240/208	7	2		66.00
FL20E / FL20E CAR	240/208	9	2		66.00
FL24E / FL24E CAR	240/208	7	2		66.00
FL27E / FL27E CAR	240/208	7	2		66.00
FL31E / FL31E CAR	240/208	8	2	1	66.00
FL36E / FL36E CAR	240/208	9	2	2	66.00
FL42E / FL42E CAR	240/208	9	2	2	66.00
FL53E / FL53E CAR	240/208	14	2	2	66.00
FL64E / FL64E CAR	240/208	14	2	2	66.00
TL20E	240/208	6		optional	66.00
TL24E	240/208	8		optional	66.00
TL4828E	240/208	12		1	66.00
TL4832E	240/208	13		1	66.00
TL5428E	240/208	12		2	66.00
TL5432E	240/208	14		2	66.00

## Heating Elements – Glass Firing & Heat-Treating Kilns

120 Volt Models	Voltage	Wall	Lid	Price/EA
HB84E	120	1		\$42.00
HB86E/HB86 Vitrigraph	120	1		42.00
126 LITE	120		1	42.00
126GFE	120	1	1	42.00
CHAMP	120		1	42.00
146GFE	120	1	1	42.00
CHAMP XL	120		1	42.00
TRAVELER	120	2	1	44.00
SQUARE 146GFE	120	1	1	44.00
SQUARE 146GFECs	120	1	1	44.00
SQUARE 146GFETLC	120	1	1	44.00
146 Slider CS	120	1	1	44.00
Quatro 16	120	1	1	44.00
Quatro 16 CS	120	1	1	44.00
Quatro 16 TLC	120	1	1	44.00
186GFE	120	1	1	44.00
SQUARE 186GFE	120	1	1	44.00
SQUARE 186GFECs	120	1	1	44.00
SQUARE 186GFETLC	120	1	1	44.00
129FLE	120	2		42.00
139FLE	120	2		42.00
ANNEALER	120		1	42.00
1210FLE	120		1	42.00

240/208 Volt Models	Voltage	Wall	Lid	Price/EA
1214FLE	240/208	2		\$44.00
149FLE	240/208	2		44.00
1414FLE	240/208	2		58.00
1818FLE	240/208	2		58.00
1823FLE	240/208	2		58.00
2412FLE	240/208	2		58.00
149GFE	240/208	2	1	44.00
149GFECs	240/208	2	1	44.00
SQUARE 149GFE	240/208	2	1	44.00
SQUARE 149GFECs	240/208	2	1	44.00
SQUARE 149GFETLC	240/208	2	1	44.00
149 SLIDER CS	240/208	2	1	44.00
1414GFE	240/208	3	1	58.00
1414GFECs	240/208	3	1	58.00
SQUARE 1414GFE	240/208	3	1	58.00
SQUARE 1414GFETLC	240/208	3	1	58.00
189GFE	240/208	2	1	44.00
189GFECs	240/208	2	1	44.00
TOPHAT 189E	240/208	2	1	44.00
SQUARE 189GFE	240/208	2	1	44.00
SQUARE 189FLETLC	240/208	2	1	44.00
189 SLIDER	240/208	2	1	44.00

240/208 Volt Models	Voltage	Wall	Lid	Price/EA
Crucible 18	240/208	8		\$58.00
1814GFE	240/208	3	1	44.00
1814GFECs	240/208	3	1	44.00
SQUARE 1814GFE	240/208	3	1	44.00
SQUARE 1814GFETLC	240/208	3	1	44.00

Model	Voltage	Top	Bottom	Center	Lid	Price/EA
239GFE	240/208	1	1		1	\$64.00
239GFECs	240/208	1	1		1	64.00
TopHat 239E	240/208	1	1		1	64.00
2314GFE	240/208	1	1	1	1	64.00
2314GFECs	240/208	1	1	1	1	64.00
TopHat 2314E	240/208	1	1	1	1	64.00
289GFE	240/208	1	1		1	64.00
TopHat 289E	240/208	1	1		1	64.00
2814GFE	240/208	1	1	1	1	64.00
TopHat 2814E	240/208	1	1	1	1	64.00
GF2E	240/208	1	1		1	64.00
GF2ETLC	240/208	1	1		1	64.00
GF214E	240/208	1	1	1	1	64.00
GF214ETLC	240/208	1	1	1	1	64.00
GF3E	240/208	1	1		1	64.00
GF3ETLC	240/208	1	1		1	64.00
GF314E	240/208	1	1	1	1	64.00
GF314ETLC	240/208	1	1	1	1	64.00
314 Slider CS	240/208	1	1	1	1	64.00
GF5E	240/208	1	1		1	64.00
GF5ETLC	240/208	1	1		1	64.00
GF514E	240/208	1	1	1	1	64.00
GF514ETLC	240/208	1	1	1	1	64.00
514 Slider CS	240/208	1	1	1	1	64.00
209GFE	240/208	1	1		1	64.00
2014GFE	240/208	1	1	1	1	64.00
GFR2920-14E	240/208	1	1	1	1	64.00
259GFE	240/208	1	1		1	64.00
2514GFE	240/208	1	1	1	1	64.00
309GFE	240/208	1	1		1	64.00
3014GFE	240/208	1	1	1	1	64.00
GF8E	240/208	4			4	66.00
GF8ECS	240/208	4			4	66.00
GF8ETLC	240/208	4			4	66.00
GF10E	240/208	4			4	66.00
GF10ECS	240/208	4			4	66.00
GF10ETLC	240/208	4			4	66.00
GF12E	240/208	4			4	66.00
GF12ECS	240/208	4			4	66.00
GF12ETLC	240/208	4			4	66.00

## Heating Elements – Glass Firing & Heat-Treating Kilns

Model	Voltage	Body	Lid	Price/EA
GF15E	240/208	4	4	\$66.00
GF15ECS	240/208	4	4	66.00
GF15ETLC	240/208	4	4	66.00
GF17E	240/208	4	4	66.00
GF17ECS	240/208	4	4	66.00
GF17ETLC	240/208	4	4	66.00
GF32E BELL	240/208	8	6	66.00

## Switches, Interbox Plug Connections, Pilot Lights, Fuses

Description	Price/EA
Toggle Switch On/Off	\$9.00
Toggle Switch Lid/Neutral/Body	9.00
120 Volt Infinite Switch 0-Hi	44.00
120 Volt Infinite Switch Knob	11.00
240 Volt Infinite Switch 0-Hi	44.00
240 Volt Infinite Switch Knob	11.00
3 Position Switch	66.00
Fuse Only	1.45
Fuse with Fuse Holder 1/4 Amp	12.00
Pilot Light	12.00
Twist n Lock Interbox Plug & Receptacle	95.00
Interbox Plug & Receptacle (old style, pre-wired) Specify kiln sitter or electronic control and top to center or center to bottom section.	80.00

## Pyrometers

Part	Description	Price/EA
Analog Pyrometer	Instrument Panel Only	\$88.00
Analog or Digital Pyrometer		
Type K Thermocouple	5 - 6 inches – Specify if for front loader	55.00
Type K Thermocouple – Large Capacity Kilns	10 inches – Specify if for front loader	65.00
Porcelain Block	For Thermocouple	22.00

## Heating Elements Accessories

Part	Price
Kanthal Element Pins (doz.) straight	\$4.00
Kanthal Element Pins (doz.) u-shaped	6.00
Porcelain Element Insulators	2.00
High Temp Connectors	1.45
Crimping Tool	33.00
Slip-on Connector – attaches element to lead wire to the relay	0.85
14 gauge high temperature lead wire per foot	1.65
12 gauge high temperature lead wire per foot	2.20

## Wall Receptacles

Part	Description	Price/EA
Surface Mount Receptacle	NEMA 6-30R	\$50.00
Surface Mount Receptacle	NEMA 6-50R	50.00

## Power Cords

Part	Description	Price/EA
NEMA 5-15P	Kilns rated @ 15 amps	Call for Pricing
NEMA 5-20P	Kilns rated @ 20 amps	
NEMA 6-30P	Kilns rated @ 21+ amps	
NEMA 6-50P	Kilns rated @ 26.25+ amps	

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## Electronic Controller Parts

Part	Price/EA
3 Key Ramp/Hold Board	\$248.00
3 Key Cone Fire Board	248.00
V6-CF Board	360.00
RTC-1000 Board	360.00
Genesis 2.0 Board	399.00
12 volt Transformer – Specify kiln voltage	40.00
Type K Thermocouple 5-6” – Specify if for a front loader	55.00
Type K Thermocouple – Large Capacity Kilns 10”	65.00
Type S Thermocouple 5-6” – Specify if for a front loader	545.00
Type S Thermocouple 10” – Large Capacity Kilns	655.00
Porcelain Block for Thermocouple	22.00
Open Ended Protection Tube for Thermocouple 5-6”	11.00
Open Ended Protection Tube for Thermocouple 10”	27.00
Thermocouple Wire – 16 gauge per foot	1.65
Fiber Blanket – 1” Thick Square Foot	4.95
Fiber Blanket – 2” Thick Square Foot	9.10
Solid Electrical Box w/ V6-CF Controller 30 or 50 Amp	1,075.00
Solid Electrical Box w/ RTC-1000 Controller 30 or 50 Amp	1,100.00
Solid Electrical Box w/ Genesis Controller 30 or 50 Amp	1,295.00
Solid Electrical Box w/ V6-CF Controller 100 Amp	1,185.00
Solid Electrical Box w/ RTC-1000 Controller 100 Amp	1,210.00
Solid Electrical Box w/ Genesis Controller 100 Amp	1,405.00
3 Phase Option for Solid Electrical Box w/ Controller (add to price)	200.00

## Relays

Part	Description	Price/EA
12 volt Relay		\$40.00
240 volt Relay		40.00
Mercury Relay	60 amp – 2 pole	135.00
Mercury Relay	60 amp – 3 pole, 100 amp – 2 pole	275.00

## Solid State Relays

Amperage Limit	Voltage	Phase Wiring	Set Price
Up to 20 Amps	120	1	\$125.00
Up to 25 Amps	240/208	1	250.00
26-50 Amps	240/208	1	350.00
51-75 Amps	240/208	1	450.00
76-100 Amps	240/208	1	540.00
101-125 Amps	240/208	1	640.00
126-150 Amps	240/208	1	740.00
151-175 Amps	240/208	1	830.00
176-200 Amps	240/208	1	890.00
Misc When Ordering Kilns to Build with Solid State Relays			
3 Phase	Add to price		\$225.00
3 Zone	Add to price – less than 50 amps		225.00

## Stainless Steel Bands

Model	Firing Chamber Band	Lid or Door Band
HB64, HotBox	\$55.00	\$22.00
HOTSIE. HB84, HB86, HB89	75.00	22.00
HAPPY CLAM, DOLL/TEST	75.00	22.00
126 LITE	75.00	22.00
126GFE	75.00	22.00
129E	75.00	22.00
1214-120E	100.00	22.00
1214 Electric Raku	100.00	22.00
CHAMP, 146GFE	85.00	22.00
CHAMP XL, SQ146GFE	165.00	22.00
186GFE	165.00	28.00
QUATRO 16	170.00	28.00
SQ186GFE, SQ189GFE	170.00	28.00
ANNEALER	Call for Pricing	
129FLE, 139FLE	100.00	22.00
1210FLE	Call for Pricing	
1214FLE	85.00	22.00
149FLE	85.00	22.00

Model	Firing Chamber Band	Lid or Door Band
1414FLE	\$100.00	\$22.00
1818FLE	195.00	28.00
1823FLE	220.00	28.00
149GFE	75.00	22.00
1414E, 1414GFE	100.00	28.00
1814GFE, S1814E, S18E	165.00	28.00
1414H	110.00	28.00
CRUCIBLE	170.00	28.00
1823E RAKU	170.00	28.00
1823HE	210.00	28.00
SQ149GFE	170.00	22.00
SQ1414GFE	190.00	22.00
SQ1814GFE	225.00	25.00

## Stainless Steel Bands

Model	Lid	Top or Center	Bottom
TRAVELER	\$22.00	\$85.00	\$80.00

## Stainless Steel Bands

Model	Lid/Bottom Band	4.5" Top Band	6" Top Band	9" Center Band	11 1/8" Center Band	13.5" Center Band	15 5/8" Center Band	18" Center Band	7" Bottom Band	7.5" Bottom Band
Stackable 18"	\$28.00	\$51.00		\$85.00		\$135.00		\$168.00	\$66.00	
Stackable 18H"	30.00	53.00		87.00		140.00		175.00	66.00	
Stackable 23"	32.00	55.00		90.00		148.00		180.00	75.00	
Stackable 23H"	32.00	58.00		95.00		162.00		185.00	75.00	
Stackable 28/28H	36.00	70.00		105.00		175.00		210.00	82.00	
20/20H OVALS	40.00		70.00	130.00	158.00		215.00		87.00	
25/25H OVALS	88.00		88.00	160.00	195.00		270.00			102.00
30/30H OVALS	50.00		95.00	190.00	235.00		310.00			110.00
GF2/GF214/CUBE 20	40.00		78.00	72.00						
GF3/GF314/CUBE 25	45.00		85.00	70.00						
GF5/GF514/CUBE 29	50.00		100.00	88.00						

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## Lid & Bottom Slab

Includes stainless steel band (and handle if applicable)

Description	Ship Wt. (lbs.)	Price/EA
HB64, HotBox LID	10	\$65.00
HB64, HotBox BOTTOM	12	55.00
HOTSIE LID w/ Round Quartz View Window	12	128.00
HB84 & HB86 Lid	15	110.00
HB89 Lid	15	100.00
HOTSIE, HB84, HB86, HB89 Bottom	15	100.00
Doll/TEST Kiln Lid	15	47.00
Doll/TEST Kiln Bottom	14	59.00
12 Inch Lid – 129E, 1214/1214H – 120 & 240 volt	25	100.00
12 Inch Notched Lid – 126GFE	35	140.00
12 Inch Bottom	25	130.00
Square 12" Notched Lid – Traveler, 126 Lite	35	155.00
Square 12 Inch Bottom	30	145.00
14 Inch Notched Lid	30	155.00
14 Inch Bottom	30	145.00
Square 14 Inch Notched Lid	35	170.00
Square 14 Inch Bottom	35	160.00
1414H Lid	35	150.00
1414H Bottom	35	140.00
Square 16 Inch Notched Lid	40	235.00
Square 16 Inch Bottom	40	225.00
18 Inch Lid	30	175.00
18 Inch Notched Lid	30	200.00
18 Inch, Bottom	30	165.00
18 Inch H Series Lid	40	195.00
18 Inch H Series Bottom	40	185.00
Square 18 Inch Notched Lid	50	330.00
Square 18 Inch Bottom	50	320.00
129FL, 139FL, 1214FL Door	25	125.00
129FL, 139FL, 1214FL Back	20	115.00
129FL, 139FL Floor	25	115.00
Annealer Door (requires 2)	10	105.00
Annealer Floor	15	95.00
Annealer Back	15	95.00
1210FL Notched Lid	6	170.00
1210FL Wall	6	160.00

Description	Ship Wt. (lbs.)	Price/EA
1210FL Floor	6	\$160.00
1214-240/1214FL Lid/Door	25	145.00
1214FL Floor	45	135.00
149FL/1414FL Door	35	185.00
149FL/1414FL Back	35	185.00
149FL Floor	30	175.00
1414FL Floor	45	195.00
1818FL/182FL Door	30	210.00
1818FL/1823FL Back	30	210.00
1818FL Floor	30	215.00
1823FL Floor	35	230.00
23 Inch Lid	45	370.00
23 Inch Notched Lid	45	385.00
23 Inch Bottom	45	360.00
23H Inch Lid	95	425.00
23H Inch Bottom	95	410.00
28/28H Inch Lid	105	495.00
28 Inch Notched Lid	105	515.00
28/28H Bottom	105	480.00
20/20H Inch OVAL Notched Lid	100	535.00
20/20H Oval Lid	100	515.00
20/20H Inch OVAL Bottom	100	500.00
25/25H Oval Lid	120	665.00
25/25H Inch OVAL Notched Lid	120	685.00
25/25H Inch OVAL Bottom	120	650.00
30/30H Oval Lid	150	750.00
30/30H Inch OVAL Notched Lid	150	785.00
30/30H Inch OVAL Bottom	150	730.00
GF2E Notched Lid	100	365.00
GF2E Bottom	150	350.00
GF214E Notched Lid	100	365.00
GF214E Bottom	100	350.00
GF3E/GF314E Notched Lid	120	470.00
GF3E/GF314E Bottom	120	455.00
GF5E Notched Lid	150	495.00
GF514E Notched Lid	150	495.00
GF5/GF514 Bottom	150	475.00

Shipping weights are estimates only and may fluctuate by 10%.

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## Lid Hardware

Description	Specifications	Price/EA
Cable Set with Hand Crank for Electric Rakus & TopHats	18", 23" & 28"	\$138.00
Pulley for Rakus & Tophats	1 pulley for 18"	65.00
	2 pulleys for 23" & 28"	128.00
Large Struts for Glass Kilns		55.00
Small Struts for Glass Kilns		43.00
Lid Handles for GF2-5s, CUBES		8.00
Lid Handles	All Models except 23 H Series, 28 Inch, Squares & OVALS	5.00
Lid Handles	23 H Series, 28 Inch, Squares & OVALS	8.00
Lid Brace Set	Lid & Body	70.00
Lid Brace Arm		29.00
Lid Brace Pad		14.00
Body Brace		22.00
129FL, 149FL, 1414FL, 1818FL, 1823FL Door Latch		22.00
129FL, 149FL, 1414FL, 1818FL, 1823FL Door Chain		22.00
Ring Locks		9.00
Complete Hinge for 23 H, 28, Square & OVAL Series		55.00
Body Hinge Piece for 23H, 28, Square & Oval Series	Left___ Right___	20.00
Lid Hinge Piece for 23H, 28, Square & Oval Series	Left___ Right___	14.00
Body Hinge Stiffening Strut for 23H, 28, Square & Oval Series		8.00
Lid Hinge Stiffening Strut for 23H, 28, Square & Oval Series		8.00
Complete Hinge for 120 volt		28.00
Complete Hinge for All Other Models		35.00
Body Hinge Piece for 120 volt & All Other Models	Left___ Right___	13.00
Lid Hinge Piece for 120 volt & All Other Models	Left___ Right___	12.00
Body Hinge Stiffening Strut for 120 volt & All Other Models		8.00
Lid Hinge Stiffening Strut for 120 volt & All Other Models		8.00
Lid Hinge Rod	Specify Model	8.00

## Kiln Wall Brick

Description	Price/EA
3" Straight Notched Brick	\$17.00
3" Straight Notched Short Brick (Ovals)	17.00
3" Straight Notched Uncut Brick (Ovals)	17.00
3" Straight Notched Brick – Observation Hole	17.00
3" Terminal Brick	17.00
3" Kiln Sitter Terminal Brick	18.00
3" Blank Brick	17.00
3" Blank Brick – Observation Hole	17.00
2 1/2" Straight Notched Brick	15.00
2 1/2" Straight Notched Brick – Observation Hole	15.00
2 1/2" Terminal Brick	15.00
2 1/2" Kiln Sitter Terminal Brick	16.00
2 1/2" Blank Brick	15.00
2 1/2" Blank Brick – Observation Hole	15.00
Straight Notched – Stretched Brick Oval Old Style – 5 brick mortared in front & back of kiln	110.00
Blank Stretched Brick Oval Old Style, Front & Back of Kiln	110.00
Commercial Electric Kilns Brick	Call for pricing

## Miscellaneous Parts & Accessories

Description	Price/EA
120 Volt Series Kiln Stand	\$60.00
14 Inch Series Kiln Stand	60.00
18 Inch Series Kiln Stand	66.00
23 Inch Series Kiln Stand	77.00
28 Inch Series and OVALS Kiln Stand	88.00
Glass 120 Volt Series/Tall Kiln Stand	88.00
Glass 14 Inch Series/Tall Kiln Stand	88.00
Glass 18 Inch Series/Tall Kiln Stand	95.00
Glass 23 Inch Series/Tall Kiln Stand	105.00
Glass 28 Inch Series & OVALS/Tall Kiln Stand	110.00
Vitrigraph Stand	225.00
Lid Wedge	19.00
Observation Plugs	15.00
Raku Tongs	95.00
Rubber Feet for Kiln Stand – Set of 4	10.00
Electric Kilns Instruction Manual*	
Glass Kilns Instruction Manual*	13.00
1 Pint Mortar	9.00
1 Quart Mortar	15.00
1 Pint Kiln Patch	8.00

\*To download a free manual, visit [olympickilns.com](http://olympickilns.com) and go to the Resources page.

# Gas Kilns Replacement Parts

## Price List

### Gas Kiln Burner Parts

Part	Description	Price/EA
18" Burners & Ignition System	Burners with Ignition System and Safety Thermocouple Shut-off – 2 Orifices	\$1,045.00
23" Burners & Ignition System	Burners with Ignition System and Safety Thermocouple Shut-off – 3 Orifices	1,100.00
28" Burners & Ignition System	Burners with Ignition System and Safety Thermocouple Shut-off – 4 Orifices	1,320.00
Gas Orifices	Specify Propane or Natural Gas and Model	20.00
Complete Venturi Burner	Air Mixer, Shutter Plate, Brass Bud & Orifice	160.00
Ignition Ring Gas Cock		32.00
Main Burner Manifold Gas Cock		44.00
Pressure Gauge	Large Capacity Kilns	110.00
Thermocouple for Ignition Ring	Torchbearer & Raku – 24" Long	25.00
Thermocouple for Ignition Ring Down-Drafts	Right Side – LONG 48"	43.00
	Left Side – SHORT 36"	37.00
Baso Magnetic Valve	For Ignition Ring 3/4" – Torchbearer and Raku	145.00
Baso Magnetic Valve	For Ignition Ring 1" – DownDraft Kilns	165.00

### High Limit Controller & Pyrometer Parts

Part	Description	Price/EA
High Limit Controller Board		\$248.00
Electric Valve for High Limit Controller – 3/4"	Raku & Torchbearer	275.00
Electric Valve for High Limit Controller – 1"	DownDraft	330.00
Thermocouple for HLC or Pyrometer	Raku & Torchbearers 5-6"	55.00
Thermocouple for HLC or Pyrometer	DownDraft – 10 inches	65.00
Porcelain Block for Thermocouple		22.00
Analog Pyrometer Instrument Panel Only		88.00

### Kiln Sitter for Gas Kilns

Part	Description	Price/EA
Gas Kiln Sitter System Replacement/120 volt	Comes with tube assembly and 3/4" or 1" electric valve – specify model	\$525.00
Electric Valve for Kiln Sitter 3/4"		275.00
Electric Valve for Kiln Sitter 1"		330.00
120 volt Timer Motor		85.00
Tube Assembly	7" Length – Torchbearer Gas Kilns	70.00
Tube Assembly	7.5" Length – DownDraft Gas Kilns	70.00
Block & Plunger		125.00
Cone Supports (pair)		13.00
Firing Gauge		13.00
Sensing Rod	Specify length when ordering 7" or 7 1/2"	13.00
Box of Pyrometric Junior Cones	50-60 cones per box	15.00
Box of Pyrometric Senior Cones	50-60 cones per box	19.00

**Kiln Brick** (Please specify model)

Kiln Brick	Kiln Model	Ship Wt. (lbs.)	Price
3" Kiln Sitter Brick	28" Torchbearer & Raku	6	18.00
3" Blank Brick	28" Torchbearer & Raku	6	17.00
3" Blank Brick – Observation Hole	28" Torchbearer & Raku	6	17.00
2 1/2" Kiln Sitter Brick	23" & 18" Torchbearer & Raku	4	16.00
2 1/2" Blank Brick	23" & 18" Torchbearer & Raku	4	15.00
2 1/2" Blank Brick – Observation Hole	23" & 18" Torchbearer & Raku	4	15.00
Wall Brick – Commercial Downdraft Gas Kilns			Call for Pricing

**18 Inch Gas Kilns  
Stainless Steel Bands**

Description	Price/EA
Lid or Bottom Band	\$28.00
4 1/2 inch Ring	51.00
9 inch Ring	85.00
18 Raku Skin	210.00

**23 Inch Gas Kilns  
Stainless Steel Bands**

Description	Price/EA
Lid or Bottom Band	\$30.00
4 1/2 inch Ring	55.00
9 inch Ring	90.00
23 Raku Skin	220.00

**28 Inch Gas Kilns  
Stainless Steel Bands**

Description	Price/EA
Lid or Bottom Band	\$36.00
4 1/2 inch Ring	70.00
9 inch Ring	105.00
28 Raku Skin	242.00

**Lid Hardware**

Part	Description	Price
Cable Set and Hand Crank	28", 23" & 18" Raku	\$138.00
Pulley for 28" and 23" Rakus	2 pulleys for 23" & 28" Rakus	128.00
Pulley for 18" Raku	1 pulley for 18" Raku	65.00
Lid Handles	18" & 23" Torchbearer Gas Kiln	5.00
Lid Handles	28" Torchbearer Gas Kiln	8.00
Lid Brace Set	Lid & Body – Specify Model	70.00
Lid Brace Arm		29.00
Lid Brace Pad		14.00
Body Brace		20.00
Complete Hinge	for 28" Torchbearer Kiln	55.00
Complete Hinge	for 18", 23" Torchbearer	35.00
Body Hinge Piece	for Gas Kiln – specify model	20.00
Lid Hinge Piece	for Gas Kiln – specify model	14.00
Body Hinge Stiffening Strut	for Gas Kilns – specify model	8.00
Lid Hinge Stiffening Strut	for Gas Kilns	8.00

**Miscellaneous Parts & Accessories**

Part	Price
Gas Instruction Manual*	\$13.00
Heavy-duty Insulated Gloves	60.00
Lid Wedge	19.00
Observation Plugs	15.00
Raku Tongs	95.00
1 Pint Mortar	9.00
1 Quart Mortar	15.00
1 Pint Kiln Patch	8.00

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**Lid & Bottom Slab**

Includes stainless steel band (and handle if applicable)

Part	Ship Wt. (lbs.)	Price
18 Inch Torchbearer/Raku Gas Lid	35	\$175.00
18 Inch Torchbearer/Raku Gas Bottom	45	165.00
23 Inch Torchbearer/Raku Gas Lid	45	370.00
23 Inch Torchbearer/Raku Gas Bottom	45	360.00
28 Inch Torchbearer/Raku Gas Lid	100 – FRT	495.00
28 Inch Series Torchbearer/Raku Gas Bottom	100 – FRT	480.00

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